A marked up version showing amendments to any claims being changed is provided in one or more accompanying pages separate from this amendment in accordance with 37 C.F.R. § 1.121(c)(1)(ii). Any claim not accompanied by a marked up version has not been changed relative to the immediate prior version, except that marked up versions are not being supplied for any added claim or canceled claim.

## **CLAIMS**

## Cancel Claims 4-44.

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- or more of Al, Ti, Cu, Ta, Ni, Mo, Au, Ag, and Pt.
  - 45. (New) The sputtering target of claim 1 comprising an alloy which includes at least one of Al, Ti, Cu, Ta, Ni, Mo, Au, Ag and Pt.
    - 46. (New) The sputtering target of claim 1 comprising Al.
    - 47. (New) The sputtering target of claim 1 comprising Ti.
    - 48. (New) The sputtering target of claim 1 comprising Cu.
    - 49. (New) The sputtering target of/claim 1 comprising Ta.
    - (50.) (New) The sputtering target of claim 1 comprising Ni.

- 51. (New) The sputtering target of claim 1 cφmprising Mo.
- 52. (New) The sputtering target of claim 1 comprising Au.
- (New) The sputtering target of claim 1/comprising Ag.
- 54. (New) The sputtering target of claim tomprising Pt.
- 55. (New) A sputtering target formed from a cast material and comprising:

  a substantial absence of pores, voids and inclusions; and

  an average grain size of less than about 1 μm.
- 56. (New) The sputtering target of claim 55 comprising one or more of Al, Ti, Cu, Ta, Ni, Mo, Au, Ag, and Pt.
- 57. (New) The sputtering target of claim 55 comprising an alloy which includes at least one of Al, Ti, Cu, Ta, Ni, Mo, Au, Ag and Pt.
- 58. (New) The sputtering target of claim 55 further comprising a substantial absence of precipitates.
- 59. (New) The sputtering target of claim 55 further comprising a substantially uniform structure and texture at any location.

60. (New) The sputtering target of claim 55 further comprising a substantially homogeneous composition at any location.

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